

History of Vacuum Cooler circulation Pump 01.113

Annexure- 16
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Sl.No.	Date	Description	Parts changed	Remarks
1.	24.09.13	VCCP-113 Casing patch welding done & Impeller has been replaced with new one.	Impeller	
2.	25.09.13	16 mm Thk, MOC 904L, Wear ring Fabricated & fitted, 04 Nos.Patch plate fitted/Welded.	Wear Ring	Axial flow pump casing repaired
3.	01.10.13	VCCP-113 Motor (Belt Driven) has been replaced.	Motor	Due to Electrical Problem
4.	02.10.13	VCCP-113 Motor replacement job completed & handed over to Process Deptt.	Motor	
5.	20.10.13	VCCP-113 Gland Packing has been replaced with new one.	None	
6.	02.11.13	VCCP-113 leakage occurred from the Casing so metal work (patch welded) done.	None	Axial flow pump casing repaired
7.	30.11.13	VCCP-113 suction Gate valve's(1050 NB) hydraulic Cylinder bolts tightened.	None	
8.	08.01.14	VCCP-113 leakage occurred from the bottom of the Casing so patch welded on the leaked portion .	None	it's suction Reducer also metal repairing done
9.	08.02.14 & 09.02.14	VCCP-113 Casing patch welding done & Impeller has been replaced with repaired one.	Impeller (Repaired)	it's suction Reducer also metal repairing done
10.	24.02.14	16 mm Thk, MOC- 904L ,Wear ring Fabricated & fitted, 04 Nos.Patch plate fitted/Welded.	Wear Ring	
11.	14.03.14	VCCP-113 Casing patch welding done & Impeller has been replaced with new one.	Impeller	It's Suction bellow(NB 1050) bursted replaced with new one
12.	20.03.14	VCCP-113 Gland Packing has been replaced with new one.	None	Lekage occurred from the Gland
13.	07.04.14 To 10.04.14	VCCP-113 Casing patch welding done & Impeller has been replaced with repaired one. 16 mm Thk, MOC -904L ,Wear ring Fabricated & fitted.	Impeller, Wear Ring , Pulley (both pump & Motor)	it's suction Reducer also metal repairing done